

MACER INDUSTRIES

TECHNICAL DATA SHEET

MACER Oil Metallic AF

Material profile

The main components are aramid & organic fibres with NBR Binder and steel wire reinforced.

Application

A premium metallic grade suitable for oils ,fuels,

lubricants ,alcohols, gases, Hydrocarbons, steams, water, cooling liquids, most diluted acids and alkalies for medium stress conditions .

Dimensions of the standard sheets : \pm 10% 1500 x 1500, 1500 x 2000,1500 x 4000 mm

Standard Thickness: 0.40 mm to 5.00 mm

Thickness Tolerance:

 \leq 1.00 mm \pm 0.10 mm , > 1.00 mm \pm 10 % mm combustion engines.

Thirt to 0.00 min

Surface finish: Grey Colour (other Colour on Customer requirement)

Specification Compliance: ASTM F 104 Line Call Out: F 712121 E23 A9 B5 M5

Max. peak temperature: 300°C

Max. Operating pressure: 100 bar

120 100 80 80 40 40 40 1

Areas of application

- 1. Suitable for the application, subject to chemical compatibility.
- 2. Only for short term temp. excursions
- Do not install the gasket without technical assistance

Physical Properties (Properties applicable for 2.0mm thickness)

Properties	Test Method	Unit	Specified Value
1. Density	ASTM F 1315	g/cm3	1.7 - 2.0
2. Compressibility	ASTM F 36 J	%	7 - 17
3. Recovery	ASTM F 36 J	%	≥ 40
4. Tensile Strength	ASTM F 152	N/mm2	≥ 10.5
5. Creep Relaxation	ASTM F 38 B	%	≤ 30
6 Stress Relaxation (16h, 175°C)	DIN 52913		≥ 22
7. Gas Sealability	ASTM F 37B	ml/hour	< 1.0
8. ASTM Oil no. 3 (5h, 150°C)	ASTM F 146		
Thickness increase		%	≤ 15
Weight increase		%	≤ 15
ASTM Fuel B (5h, 23°C)	ASTM F 146		
Thickness increase		%	≤ 15
Weight increase		%	≤ 15
Water (5h, 100°C)	ASTM F 146		
Thickness increase		%	≤ 10
Weight increase		%	≤ 10

All information & recommendations given in this brochure are correct to the best of our knowledge. However, in view of the wide variety of possible installation & operating conditions one cannot draw the final conclusion in all application cases regarding the behaviour in a gasket joint. Therefore, information can only serve as a guideline.